

# MODEL 46HD

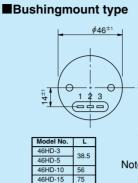


# Standard Model Nos.

Bushingmoun	t type:					
46HD-3	(3-turn)					
46HD-5	(5-turn)					
46HD-10	(10-turn)					
46HD-15	(15-turn)					
46HD-20	(20-turn)					
46HD-20 (20-turn) Servomount type:						
46HDS-3	(3-turn)					
46HDS-5	(5-turn)					
46HDS-10	(10-turn)					
46HDS-15	(15-turn)					
46HDS-20	(20-turn)					

# General Specifications

#### Standard Dimensions



94.5

6<sup>±1</sup>

Note: 1. 1 pc. each inner teeth washer and hex nut are attached. 2. Please process the mounting hole on the panel to be mounted with this potentiometer by the diameter of  $9.0 \text{ mm} + \frac{0.05}{0}$ .

 $\phi_{3\pm 0}$ 

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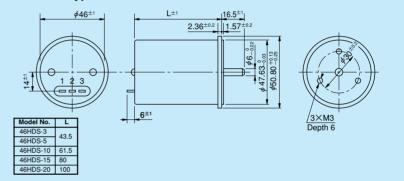
M9 P=0.75

28<sup>±</sup> 10<sup>±1</sup>

4

#### Servomount type

6HD-20



Standard Resistance			Power Rating:	2.0W (3-turn)		
Range:	10 $\Omega$ to 20k $\Omega$ (3-turn)			2.5W (5-turn)		
-	20 $\Omega$ to 50k $\Omega$ (5-turn)			5.0W (10-turn)		
	50 Ω to 100k Ω (10,15-tu	rn)		7.5W (15-turn)		
	50 $\Omega$ to 200k $\Omega$ (20-turn)			10.0W (20-turn)(5W within 500 Ω)		
Max. Practical			Noise:	Within 100 $\Omega$ E.N.R.		
<b>Resistance Value:</b>	50k $\Omega$ , 100k $\Omega$ (3-turn)		Electrical Travel:	360° $ imes$ n $\pm$ 5° (n: No. of turns)		
	100kΩ (5-turn) 200kΩ (10,15-turn)		Mechanical Travel:	$360^{\circ} \times n \frac{+10^{\circ}}{0^{\circ}}$ (n: No. of turns)		
	500k Ω (20-turn)		Insulation Resistance:	Over 100M $\Omega$ at 1,000V.D.C.		
Total Resistance			Dielectric Strength:	1 minute at 1,000V.A.C.		
Tolerance:	Standard Class $\pm 3\%$ (H	1)	Starting Torque:	Within 20mN • m (200gf • cm)		
	$(\pm 5\%$ (J) in case of with	hin 1kΩ)	•	(Bushingmount type)		
	Precision Class $\pm 1\%$ (F	-)		Within 10mN • m (100gf • cm)		
	(in the pot. with a single-	-wire		(Servomount type)		
	resistive element, the pre	ecision	Stopper Strength:	Approx. 0.9N · m (9kgf · cm)		
	class should read $\pm 2\%$	(G)]	Max. Working Voltage: 900V			
Independent Linearity			Resist. Temperature			
Tolerance:	З,	10, 15,	Coefficient of Wire:	±20p.p.m./°C		
	5-turn	20-turn	Mass:	Approx. 90g (3,5-turn)		
	Standard Class $\pm 0.4\%$	±0.3%		Approx. 120g (10-turn)		
	Precision Class $\pm 0.2\%$	±0.1%		Approx. 150g (15-turn)		
	(Within 5kΩ) (土0.25%)	)(土0.15%)		Approx. 180g (20-turn)		

## Special Specifications Available

30-turn type (S46HD-30). Multi-ganged (Available up 2 gangs), Limit-switches, Rear shaft(in case of bushingmount type, rear shaft with 6mm dia. and 28mm length together with the bushing of M9  $\times$  10mm and in case of servomount type, rear shaft with 6mm dia. and 15mm length), Inch dimensional shaft dia. ( $\phi$  6.35mm), Bushing with inch dimensions, Simple sealed housing, Oil-filled type (OF46HD), Special machining on the shaft.



Resist Value ( $\Omega$ )	10	20	50	100	200	500	1k	2k	5k
46HD-3	556	690	950	1,190	1,515	2,080	2,550		
46HD-5	*	925	1,275	1,640	2,080	2,860	3,450		
46HD-10	*	*	2,000	2,500	3,180	4,350	5,400	6,850	
46HD-15	*	*	2,530	3,220	4,160	5,710	7,410	9,510	
46HD-20	*	*	3,030	3,920	5,120	7,140	9,300	11,900	14,100
Resist Wire Used	Cu-Ni System								

# Standard Resistance Values No. of Wire Turns Resistance Wire Used

Resist Value $(\Omega)$	2k	5k	10k	20k	50k	100k	200k	500k
46HD-3	2,330	3,225	4,080	5,130	6,890*	8,330*		
46HD-5	3,230	4,170	5,720	7,410	11,000	12,500 *		
46HD-10		6,660	8,550	10,850	14,900	18,850	24,390*	
46HD-15		8,800	11,300	14,500	20,000	25,600	32,250*	
46HD-20			13,150	16,950	23,250	30,790	38,200	55,550 <sup>*</sup>
Resist Wire Used	Ni-Cu System							

Note: Mark %shows the pot. with a single-wire resistive element, which gives an essentially infinite solution. Note: Mark \* shows values at special higher practical resistance.

### S46HD Series with LIMIT-SWITCHES

Special 46HD Series Helicalohm potentiometer with incorporated Limit-Switch can automatically control the circuit. It can conveniently be used for minifying the instrument in which this model is employed.

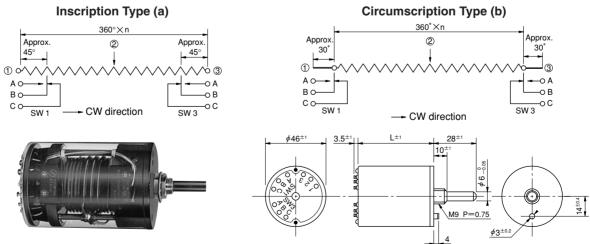
The construction of the Limit-Switch is given in the within figure and its function limit, either upper or lower, or to either side, can be freely determined according to customer's requirement.

Its capacity is 5 A, 125V.A.C. (or 2.5A, 250V.A.C.)

This model is most recommended to all kinds of automatic control equipment.

Note. Functioning position of Limit-Switch...

In case of this model being coupled to servo-motor, an over-rotation of the servo-motor due to its inertia, after the power source being OFF, may sometimes break the Helicalohm Pot. unless an adequate precaution is made. In order to avoid such failure, two kinds of the Helicalohm Potentiometer with limit-switch are offered: one is an inscription type (a) limit-switch having its function position slightly this side from the stopper of Helicalohm Pot. and the other is a circumscription type (b) for which a special overtravel is prepared in the Helicalohm Pot.



**N.B.**: Unless otherwise specified, we will supply the circumscription type (b).

Life expectancy of Limit-Switch is up to 50,000 operations.

Outer dimensions of these special versions are the same as those of standard model 46HD Series except its body length which is longer than the latter by 28 mm.

Electrical and mechanical specifications and mounting dimensions are also the same as those of standard model 46HD series.
As for smaller multi-turn potentiometer with limit-switches, please see page 44.