## Sakae

## Standard Dimensions


－Standard Model Nos．

| Bushingmount type： |  |
| :--- | :--- |
| 46HD－3 | （3－turn） |
| 46HD－5 | （5－turn） |
| 46HD－10 | （10－turn） |
| 46HD－15 | （15－turn） |
| 46HD－20 | （20－turn） |

## Servomount type：

| 46HDS－3 | （3－turn） |
| :--- | :--- |
| 46HDS－5 | （5－turn） |
| 46HDS－10 | （10－turn） |
| 46HDS－15 | （15－turn） |
| 46HDS－20 | （20－turn） |

■ushingmount type


| Model No． | $\mathbf{L}$ |
| :--- | :--- |
| $46 \mathrm{HD}-3$ | 38.5 |
| $46 \mathrm{HD}-5$ |  |
| $46 \mathrm{HD}-10$ | 56 |
| $46 \mathrm{HD}-15$ | 75 |
| $46 \mathrm{HD}-20$ | 94.5 |

Note： 1.1 pc．each inner teeth washer and hex nut are attached．
2．Please process the mounting hole on the panel to be mounted with this potentiometer by the diameter of $9.0 \mathrm{~mm}^{+0.05}$ ．
©Servomount type


## －General Specifications

| Standard Resistance |  | Power Rating： | 2．0W（3－turn） |
| :---: | :---: | :---: | :---: |
| Range： | $10 \Omega$ to $20 \mathrm{k} \Omega$（3－turn） |  | 2．5W（5－turn） |
|  | $20 \Omega$ to $50 \mathrm{k} \Omega$（5－turn） |  | 5．0W（10－turn） |
|  | $50 \Omega$ to $100 \mathrm{k} \Omega$（10，15－turn） |  | 7．5W（15－turn） |
|  | $50 \Omega$ to $200 \mathrm{k} \Omega$（20－turn） |  | 10．0W（20－turn）（5W within $500 \Omega$ ） |
| Max．Practical Resistance Value： |  | Noise： | Within $100 \Omega$ E．N．R． |
|  | $50 \mathrm{k} \Omega, 100 \mathrm{k} \Omega$（3－turn） | Electrical Travel： | $360^{\circ} \times \mathrm{n} \pm 5^{\circ}$（ n ：No．of turns） |
|  | $100 \mathrm{k} \Omega$（5－turn） | Mechanical Travel： | $360^{\circ} \times \mathrm{n}+10^{\circ}$（n：No．of turns） |
|  | $200 \mathrm{k} \Omega$（10，15－turn） | Mechanical Travel． | $360^{\circ} \times n \times 0^{\circ}$（n．No．ofturns） |
|  | $500 \mathrm{k} \Omega$（20－turn） | Insulation Resistance： | Over $100 \mathrm{M} \Omega$ at 1，000V．D．C． |
| Total Resistance Tolerance： |  | Dielectric Strength： | 1 minute at $1,000 \mathrm{~V}$ ．A．C． |
|  | Standard Class $\pm 3 \%$（H） <br> 〔 $\pm 5 \%(J)$ in case of within $1 \mathrm{k} \Omega$ 〕 | Starting Torque： | Within $20 \mathrm{mN} \cdot \mathrm{m}(200 \mathrm{gf} \cdot \mathrm{cm})$ （Bushingmount type） |
|  | Precision Class $\pm 1 \%$（F） |  | Within $10 \mathrm{mN} \cdot \mathrm{m}(100 \mathrm{gf} \cdot \mathrm{cm})$ |
|  | 〔in the pot．with a single－wire |  | （Servomount type） |
|  | resistive element，the precision | Stopper Strength： | Approx． $0.9 \mathrm{~N} \cdot \mathrm{~m}(9 \mathrm{kgf} \cdot \mathrm{cm})$ |
|  | class should read $\pm 2 \%$（G）］ | Max．Working Voltage： | 900 V |
| Independent Linearity Tolerance： |  | Resist．Temperature |  |
|  | $3,10,15$, | Coefficient of Wire： | $\pm 20$ p．p．m．$/{ }^{\circ} \mathrm{C}$ |
|  | 5－turn 20－turn | Mass： | Approx．90g（3，5－turn） |
|  |  |  | Approx．120g（10－turn） |
|  | Precision Class $\pm 0.2 \%$ 退 $0.1 \%$ |  | Approx．150g（15－turn） |
|  | （Within $5 \mathrm{k} \Omega) \quad( \pm 0.25 \%)( \pm 0.15 \%)$ |  | Approx．180g（20－turn） |

## Special Specifications Available

30－turn type（S46HD－30）．Multi－ganged（Available up 2 gangs），Limit－switches，Rear shaft（in case of bushingmount type，rear shaft with 6 mm dia．and 28 mm length together with the bushing of $\mathrm{M} 9 \times 10 \mathrm{~mm}$ and in case of servomount type，rear shaft with 6 mm dia．and 15 mm length），Inch dimensional shaft dia．（ $\phi 6.35 \mathrm{~mm}$ ），Bushing with inch dimensions，Simple sealed housing，Oil－filled type（OF46HD），Special machining on the shaft．

## Standard Resistance Values $\boldsymbol{\square}$ No. of Wire Turns $\boldsymbol{\square}$ Resistance Wire Used

| Resist Value ( $\Omega$ ) | 10 | 20 | 50 | 100 | 200 | 500 | 1k | 2 k | 5k |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 46HD-3 | 556 | 690 | 950 | 1,190 | 1,515 | 2,080 | 2,550 | $\square$ | - |
| 46HD-5 | $※$ | 925 | 1,275 | 1,640 | 2,080 | 2,860 | 3,450 | - | - |
| 46HD-10 | ※ | ※ | 2,000 | 2,500 | 3,180 | 4,350 | 5,400 | 6,850 | - |
| 46HD-15 | $※$ | $※$ | 2,530 | 3,220 | 4,160 | 5,710 | 7,410 | 9,510 | - |
| 46HD-20 | $※$ | $※$ | 3,030 | 3,920 | 5,120 | 7,140 | 9,300 | 11,900 | 14,100 |
| Resist Wire Used | Cu-Ni System |  |  |  |  |  |  |  |  |


| Resist Value ( $\Omega$ ) | 2 k | 5 k | 10 k | 20 k | 50 k | 100 k | 200 k | 500 k |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $46 \mathrm{HD}-3$ | 2,330 | 3,225 | 4,080 | 5,130 | $6,890^{*}$ | $8,330^{*}$ | - | - |
| $46 \mathrm{HD}-5$ | 3,230 | 4,170 | 5,720 | 7,410 | 11,000 | $12,500^{*}$ | - | - |
| $46 \mathrm{HD}-10$ | - | 6,660 | 8,550 | 10,850 | 14,900 | 18,850 | $24,390^{*}$ | - |
| $46 \mathrm{HD}-15$ | - | 8,800 | 11,300 | 14,500 | 20,000 | 25,600 | $32,250^{*}$ | - |
| 46 HD-20 | - | - | 13,150 | 16,950 | 23,250 | 30,790 | 38,200 | $55,550^{*}$ |
| Resist Wire Used | - | Ni-Cu System |  |  |  |  |  |  |

Note: Mark ※shows the pot. with a single-wire resistive element, which gives an essentially infinite solution.
Note: Mark * shows values at special higher practical resistance.

## S46HD Series with LIMIT-SWITCHES

Special 46HD Series Helicalohm potentiometer with incorporated Limit-Switch can automatically control the circuit. It can conveniently be used for minifying the instrument in which this model is employed.
The construction of the Limit-Switch is given in the within figure and its function limit, either upper or lower, or to either side, can be freely determined according to customer's requirement.
Its capacity is $5 \mathrm{~A}, 125 \mathrm{~V} . \mathrm{A} . \mathrm{C}$. (or $2.5 \mathrm{~A}, 250 \mathrm{~V} . \mathrm{A} . \mathrm{C}$.
This model is most recommended to all kinds of automatic control equipment.
Note. Functioning position of Limit-Switch...
In case of this model being coupled to servo-motor, an over-rotation of the servo-motor due to its inertia, after the power source being OFF, may sometimes break the Helicalohm Pot. unless an adequate precaution is made. In order to avoid such failure, two kinds of the Helicalohm Potentiometer with limit-switch are offered: one is an inscription type (a) limit-switch having its function position slightly this side from the stopper of Helicalohm Pot. and the other is a circumscription type (b) for which a special overtravel is prepared in the Helicalohm Pot.

Inscription Type (a)


Circumscription Type (b)

N.B.: Unless otherwise specified, we will supply the circumscription type (b).

Life expectancy of Limit-Switch is up to 50,000 operations.
Outer dimensions of these special versions are the same as those of standard model 46HD Series except its body length which is longer than the latter by 28 mm .

- Electrical and mechanical specifications and mounting dimensions are also the same as those of standard model 46HD series.

As for smaller multi-turn potentiometer with limit-switches, please see page 44.

